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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/751,669	12/29/2000	David D. Koester	S01.12-0697	8902
7590 08/19/2004			EXAMINER	
David D. Brush			CHEN, TIANJIE	
Westman, Champlin & Kelly Suite 1600, International Centre 900 Second Avenue South Minneapolis, MA 55402-3319			ART UNIT	PAPER NUMBER
				FAFER NUMBER
			. 2652	_
			DATE MAILED: 08/19/2004	1.6

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
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Office Action Summers	09/751,669	KOESTER ET AL.				
Office Action Summary	Examiner	Art Unit				
	Tianjie Chen	2652				
The MAILING DATE of this communication Period for Reply	n appears on the cover sheet (	with the correspondence address				
A SHORTENED STATUTORY PERIOD FOR R THE MAILING DATE OF THIS COMMUNICATI  - Extensions of time may be available under the provisions of 37 C after SIX (6) MONTHS from the mailing date of this communicatic  - If the period for reply specified above is less than thirty (30) days,  - If NO period for reply is specified above, the maximum statutory p  - Failure to reply within the set or extended period for reply will, by Any reply received by the Office later than three months after the earned patent term adjustment. See 37 CFR 1.704(b).	ON. FR 1.136(a). In no event, however, may a con. a reply within the statutory minimum of the period will apply and will expire SIX (6) MC statute, cause the application to become a	a reply be timely filed  airty (30) days will be considered timely.  DNTHS from the mailing date of this communication.  ABANDONED (35 U.S.C. § 133).				
Status						
1) Responsive to communication(s) filed on	05 January 2004.					
· <del></del> ·						
•	·-					
Disposition of Claims						
4) ⊠ Claim(s) 13 and 17-21 is/are pending in the 4a) Of the above claim(s) is/are with 5) ⊠ Claim(s) 19-21 is/are allowed.  6) ⊠ Claim(s) 13,17,18 is/are rejected.  7) □ Claim(s) is/are objected to.  8) □ Claim(s) are subject to restriction as	hdrawn from consideration.					
Application Papers						
9)☐ The specification is objected to by the Exa	miner.					
10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the or 11) The oath or declaration is objected to by the		• • • • • • • • • • • • • • • • • • • •				
Priority under 35 U.S.C. § 119						
12) Acknowledgment is made of a claim for for a) All b) Some * c) None of:  1. Certified copies of the priority documents of the priority documents. Copies of the certified copies of the application from the International But * See the attached detailed Office action for a second content of the certified copies of the application from the International But * See the attached detailed Office action for a second content of the certified copies of the application from the International But * See the attached detailed Office action for a second content of the certified copies of the priority documents.	ments have been received. ments have been received in priority documents have bee ureau (PCT Rule 17.2(a)).	Application No n received in this National Stage				
Attachment(s)						
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-94 3) Information Disclosure Statement(s) (PTO-1449 or PTO/S Paper No(s)/Mail Date	8) Paper No	Summary (PTO-413) o(s)/Mail Date Informal Patent Application (PTO-152)				

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## Non-Final Rejection

### Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

1. Claim 13 is rejected under 35 U.S.C. 102(e) as being anticipated by Wood et al (US 6,038,105).

With regard to claim 13, Wood et al shows an actuator 115, with machined external peripheral surface extending along an entire periphery of the actuator and including a desired profile dimension entirely defined by the machined external peripheral surface (Fig. 2; column 4, lines 53-54).

#### Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 17 and 18 are rejected under 35 U.S.C. 103(a) as being unpatentable over Wood et al in view of Brar et al (US 5,156,919).

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Wood et al shows an actuator as described above, wherein the external peripheral surface is machined, but Wood et al is silent on the tolerance of the dimension of the surface.

Bar et al shows an actuator with a carriage, which is machined to a tolerance of about 0.003 inches (Column 5, lines 59-60).

It would have been obvious at the time the invention was made to one of ordinary skill in the art to set the tolerance to 0.003 inches as taught by Brar et al. the rationale is as follows: in machining, a tolerance is inherent, but Wood et al does not specify it. One of ordinary skill, in the art would have been searching for the tolerance. Brar et al shows a carriage of an actuator having a tolerance of 0.003 inches, which is less tan 0.005 inches. And it is well known in the art that this tolerance is commonly achievable at the time the invention was made. One of ordinary skill in the art would have been motivated to set the tolerance in Wood et al's device to 0.003 inches as taught by Brar et al. In such constructed device, the tolerance is less than 0.005 inches.

#### Allowable Subject Matter

3. Claims 19-21 are allowed.

The following is an examiner's statement of reasons for allowance:

• With regard to claim 19, as the closest reference, Wood et al (US 6,038,105) shows an actuator in a disk drive including a disc rotatable about a center axis including: an actuator means supporting and actuating an transducer relative to a disc and having a peripheral surface with a desired profile dimension within an inherent tolerance; but fails to show that the profile dimension with

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a tolerance is defined for limiting variation in resonance characteristics of the actuator means.

• Applicant asserts that this invention is to improve tolerances and thereby to reduce variation in resonance characteristics (Specification, p. 3, lines 23-25).

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

#### Response to Arguments

4. Applicant's arguments filed 01/05/2004 have been fully considered but they are not persuasive.

Wood et al (US 6,038,105) clearly show in column 4, lines 53-54.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Tianjie Chen whose telephone number is (703) 305-7499. The examiner can normally be reached on 8:00-4:30, Mon-Fri.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Hoa Nguyen can be reached on (703) 305-9687. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <a href="http://pair-direct.uspto.gov">http://pair-direct.uspto.gov</a>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

TIANJIE CHEN
PRIMARY EXAMINER